

Work Order ID 124096

September-11-14 7:19:38 AM

124096

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Item ID: D3800-3-100

Revision ID:

Item Name: Hook And Loop Strip (1" Hard)

Start Date: 9/11/14 Start Qty: 200.00

Required Date: 9/12/14 Req'd Qty: 200.00

Reference:

4/50 Accept

225

200

200

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3800	Rev B

100 PURCHASING 0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 25727

Purchase Part Number: 9776K97 (5FT), 9776K113(10FT), 9776K13(15FT), 9776K23(30FT), 9776K117 (50FT), 9776K33(75FT), 9776K93(combination pack)

Supplier: McMASTER CARR Certificate of conformity is required

0.00

CY 14/09/11 450 225

110 Receive & Inspect for Damage & Mat'l Certs 0.00

110

Packaging

Packaging

Memo

Ensure Material Release Note is attached

0.00

4/4/12 450

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Item ID: D3800-3-100

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Hook And Loop Strip (1" Hard)

Start Date: 9/11/14 Start Qty: 200.00

200

Cust Item ID:

Required Date: 9/12/14 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
120						450			DAS
QC	Memo	0.00							38
Quality Control									9-89 14-9-18
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									14/9/19 450
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									14-09-19

14-09-19

Picklist Print

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Parent Item: D3800-3-100

D3800-3-100

Parent Item Name: Hook And Loop Strip (1" Hard)

Start Date: 9/11/14

Required Date: 9/12/14

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 08-10-21 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
9776K93		Purchased	No			100	f	0.0000	1	200			

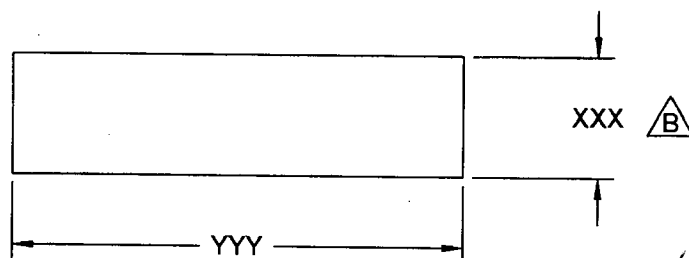
9776K93

Flame retardent nylon Hook & Loop

9/11/14

#100

SPECIFICATION CONTROL DRAWING



DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP)
D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) B

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94

NOTES:

- 1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
BEIGE COLOR
ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
08.10.19

B	ADD 1" WIDTH OPTION, "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>BE</i>	D3800	SHEET 1 OF 1
APPROVED	<i>MD</i>	TITLE	SCALE
DE APPR.	<i>TH</i>	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Order From :

VU-MCM001

Ship To : DART AEROSPACE LTD

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 330 995 5500

Buyer

Chantal Lavoie

Customer POID

Customer Tax

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

REVISED

Ship To Contact

Ship To Phone

Ship Via:

Purolator ground ppd

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	9776K93 AS PER DWG D3800 REV. B B124095 B124096 6 ROLLS OF 75 FT	Flame retardent nylon Hook & Loop	9/15/2014 Yes 9/15/2014		450.00 Each	\$1.63	\$731.40
Line Total:							\$731.40
2	6718K52 AS PER DWG D4182 REV. B B124073	Fitting, Quick Disconnect	9/15/2014 Yes 9/15/2014		6.00 Each	\$5.64	\$33.84
Line Total:							\$33.84

Note:

9/12/2014

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Muffin

Purchase Order
PO25727

Order Placed By
Chantal Lavoie

McMaster-Carr Number
8818478-03

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09/12/2014

Line	Product	Ordered	Shipped
1	9776K93 Flame-Retardant Hook and Loop, 1" W X 75' L, Adhesive Back, Beige, Lengths of 75 Your Part Number: B124095/B124096	6 Lengths	6

2480

Shipped separately from our Cleveland warehouse on 09/11

2	6718K52 Stainless Steel Industrial-Shape Hose Coupling, Plug, 1/4" NPTF Female, 1/4 Coupling Size	6 Each	6
4	3374A11 Hole-Location Transfer Punch, 28-Piece Inch Set, 3/32"-1/2" By 64THS & 17/32" Sizes	1 Set	1
5	4024T73 Fire-Tested Steel Ball Valve, 1/2" NPT Female	2 Each	2
6	4475K14 Thick-Wall 316/316L Stainless Steel Threaded Pipe Nipple, 1/2 Pipe Size X 1-1/8 Length, Fully Threaded	2 Each	2

Shipped separately from our Chicago warehouse on 09/11

3	53355T71 Polyester/Cotton Blend Shop Coat, Medium Blue, Size 38	1 Each	1
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